

Production Procedure Report

PROJECT:	API 5L X52, X42 AND GR.A		CUSTOMER:												
DESCRIPTION:	SEAMLESS AND WELDED CARBON STEEL PIPE		PO NO:	PO 0002.2010											
ITEM	PROCESS		START	COMPLETION	FINISH PERCENT										
					10(%)	20(%)	30(%)	40(%)	50(%)	60(%)	70(%)	80(%)	90(%)	100(%)	
1	PO CONFIRMATION		/	2010-01-18											
2	RECEIVING 30% DOWNPAYMENT		2010-01-18	2010-01-26											
3	PROCUREMENT OF RAW PIPE FROM MARKET		2010-01-26	2010-01-31											
4	PRODUCTION PROCESS				S A M P L E										
	4.11	PIPE SURFACE TEST	2010-01-26	2010-01-27	S A M P L E										
	4.12	PIPE DIMENSION TEST	2010-01-27	2010-01-28											
	4.13	END ELLIPSE AND STRAIGHT TEST	2010-01-28	2010-01-28											
	4.14	WELD SEAM ULTRASONIC TEST	2010-01-28	2010-01-28											
	4.15	HYDRAULIC TEST	2010-01-28	2010-01-28											
	4.16	TRANSPORTATION TO WAREHOUSE	2010-01-28	2010-02-01											
	4.17	BEVELED END AND THREAD	2010-02-01	2010-02-01											
	4.18	COUPLING AND END PROTECTOR	2010-02-01	2010-02-10											
	4.19	BLACK PAINTING ON SURFACE	2010-02-10	2010-02-11											
	4.20	MARKING AS PO REQUIREMENT	2010-02-11	2010-02-11											
	4.21	PACKING AS PO REQUIREMENT	2010-02-11	2010-02-11											
	4.22	WEIGHT EACH BUNDLE & WHOLE TEST	2010-02-11	2010-02-11											
	4.23	STORE IN WAREHOUSE	2010-02-11	/											
5	DISPATCH FROM WAREHOUSE		2010-02-12												
6	ETD (ESTIMATE TIME OF DISPATCH)		2010-02-13 to 2010-02-16												
7	ETA (ESTIMATE TIME OF ARRIVAL)		2010-03-01 to 2010-03-08												