

Free-Machining-Steel

Project	China GB, YB	Japan JIS	Germany DIN(W-Nr.)	America			England BS	France NF	Former Soviet Union Г О С Т	International ISO
				ASTM	AISI	SAE				
	Y12	SUM12		1109	1109	1109		10F2	A12	
	Y15		10S20(1.072 1)	1119	1119	1119	220M07			
	Y20	SUM32	22S20(1.072 4)					20F2	A20	
	Y30		35S20(1.072 6)						A30	
	Y40Mn			1139	1139	1139	225M36	45MF4	A40 Г	
		SUM21		1212	1212, 1112	1212				R683/IX1
		SUM22		1213	1213, 1113	1213				R683/IX
		SUM22L		12L13		12L13				R683/IX2Pb
		SUM23				1215				
		SUM24L		12L14	12L14	12L14				
		SUM31		1117	1117	1117				
		SUM41		1137	1137	1137				
		SUM42		1141	1141	1141				
		SUM43		1144	1144		225M44	45MF4		